

Why Trenchless Technology ?!



Dr.-Ing. Klaus Beyer
Executive Director

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Technology e.V. (GSTT)



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Trenchless Indonesia

**Jakarta, Indonesia:
30 August 2017**

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– German Society for Trenchless Technology e.V.

The German Society for Trenchless Technology advocates the pioneering trenchless technology that **combines economic efficiency and environmental protection.**

This **modern approach for installing underground supply lines** can be utilized for **drinking water, wastewater**, gas, heating, telecommunications or electricity lines.

GSTT's goal is to promote this modern technology that has been proven and tested worldwide since 30 years.

Together with international partners, GSTT is continuously working on advancing the science and the practice of trenchless technology **for the public and environmental benefit.**

Trenchless
Indonesia
Underground Infrastructure



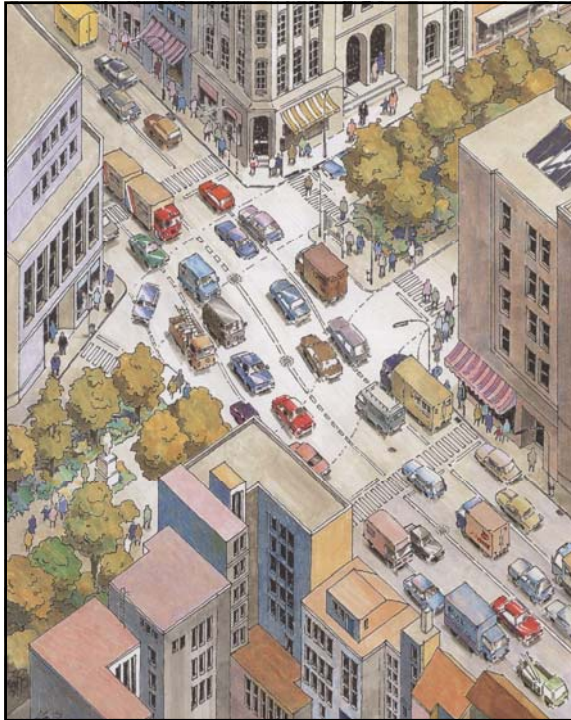
– International Society for Trenchless Technology

Approx. 3.500 members in approx. 55 countries (Societies in 28 regions)



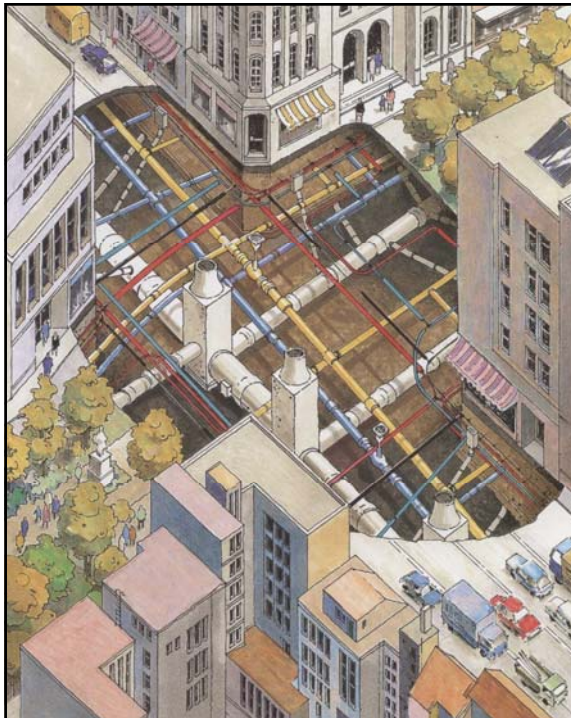
Trenchless
Indonesia
Underground Infrastructure





Why trenchless?!

What happens here
if a pipeline has to
be repaired?

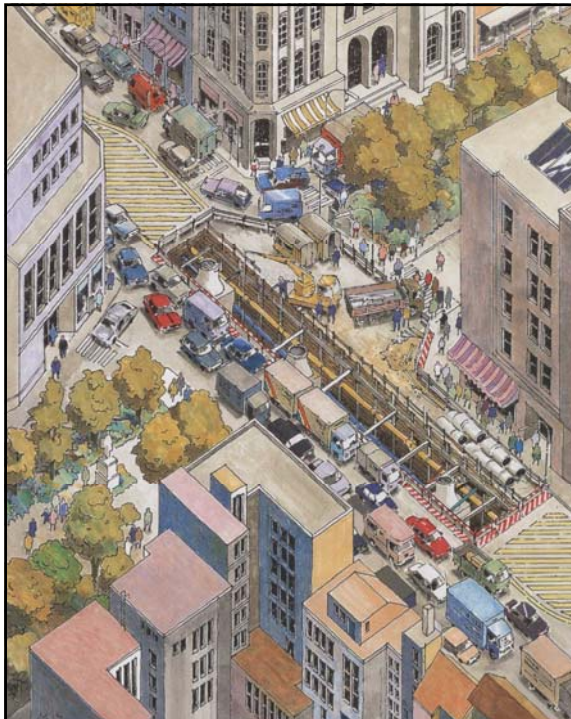


Why trenchless?!

A look into the
underground.

A pipework like a
spider's web.





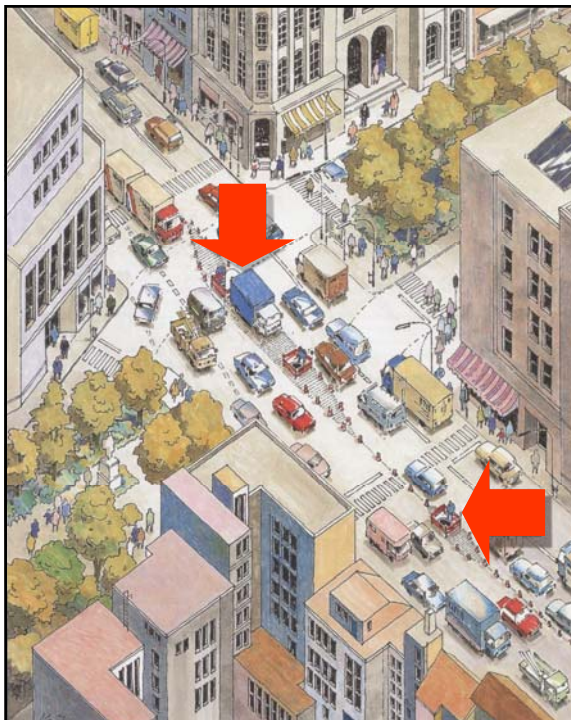
Why trenchless?!

worst case.....

....a big trench

....a big building site

.... a lot of traffic
jam and
environment
pollution



Why trenchless?!

...or like this....

NO DIG
technologies will be
used!

why digging
trenches.....

..if there are better
solutions?!



Why trenchless?!

Advantages of trenchless method, direct costs:

- reduction of roadway rubble
- reduction of excavation and transportation of soil
- reduction of repositioning of other pipelines
- reduction of groundwater lowering

Economic savings, indirect costs:

- reduction of traffic jam
- reduction of noise- and CO₂-Emission
- reduction of risk of accidents
- reduction of risk to damage close-by buildings
- less influence of residents
- protection of vegetation and groundwater

Savings as a result from trenchless construction from 1984 bis 2016

Saving direct costs in new constructions in the sewer field in Berlin from 1984 - 2016:

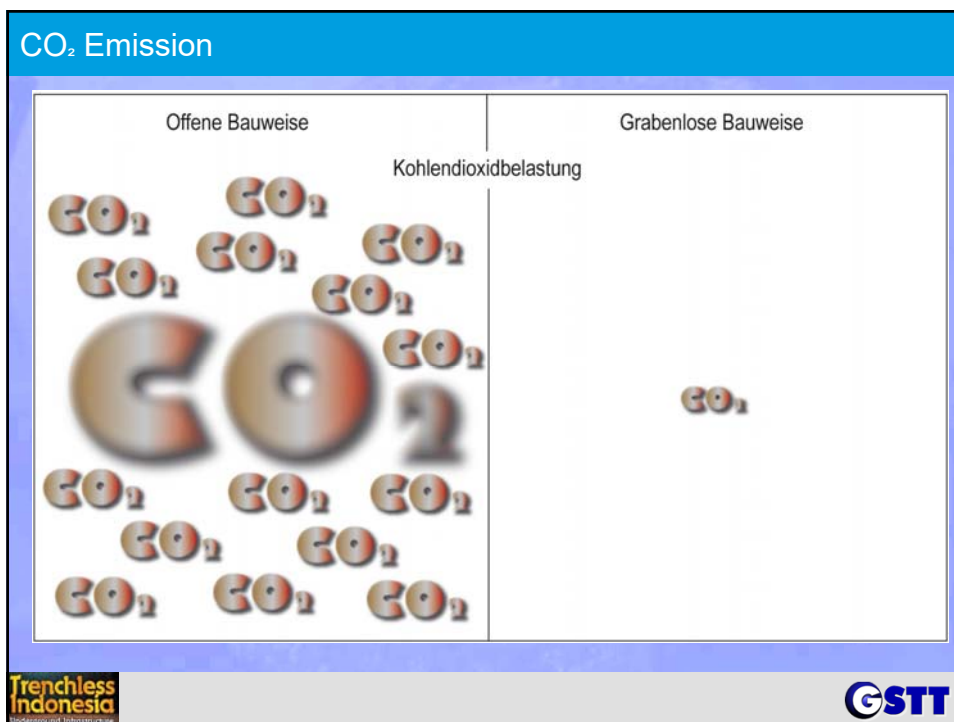
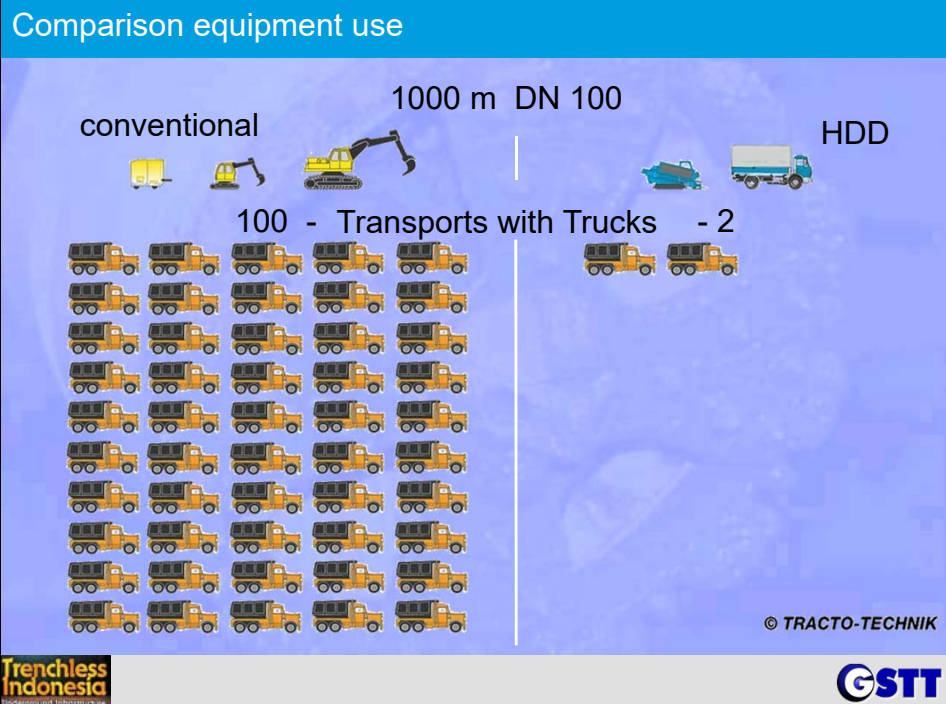
74 Mio. € could be saved and thus invested in other projects

1,45 Mio. m² Road surface had to be not broken and therefore not restored

2,66 Mio. m³ Soil had to be excavated and not reinstalled or transported and disposed

220.000 Truckloads had not be transported through the city

235 Mio. m³ Groundwater had to be not promoted (~ water supply of Berlin for approximately 14 months)



CO₂ Emission - Example

Project details:

Application: main sewer
location: city; 2 track road; left track; grass strip 3m
length: 250 m
depth: 4,50 m
breadth: 1,50 m
pipes: DN 600
Geology: gravel/clay (density 1,70 t/m³)
groundwater: -

litre Petrol 2,33 kg CO₂ * / 2,37 kg CO₂ **

litre Diesel 2,64 kg CO₂ * / 2,65 kg CO₂ **

(total burning)

Source:

*Umweltbundesamt

**Kraftfahrtbundesamt

CO₂ Emission - Example

conditions:

- site-condition: good
- 100% removal of excavated soil
- fuel consumption (litre/kWh) (from register of construction equipment)
- diesel consumption in l CO₂-Emission in kg
 $3,154 \text{ kg CO}_2/\text{kg fuel} \times 0,82 \text{ kg/L (diesel)} = 2,64 \text{ kg CO}_2/\text{litre}$
- treatment of asphalt: per 1 to ca. 7 - 8 l diesel

conventional method (70 days):

excavation + laying + backfilling + compaction: max. 4 m / day (without road surface)

Road finishing machine max. working breadth 2 m

trenchless (40 days):

capacity: ca. 4 pies (12 m) / day

Starting pit: DN 3000/DA 3600; target pit: 2x DN2500/DA3000

construction time: 30 h

CO₂ Emission – Example conventional method

register of construction equipment (conventional method)

Betriebsdaten	Beschreibung	BGL 2001	Leistung KW	Verbrauch Liter/kWh	Korrektur der Leistung	Betriebszeit gesamt h	Verbrauch Diesel in l		CO ₂ Ausstoß in kg	
							pro Stunde	gesamt	kg / h	gesamt
offene Bauweise	Bauzeit ca. 70 Tage									
Hydraulikbagger auf Rädern	(20t)	R.1.01.0100	100	0,16	0,8	650	12,8	8.320,0	33,8	21.964,8
LKW / Muldenkipper	(26t)	P.2.01.0200	200	0,14	0,8	501	22,4	11.222,4	59,1	29.627,1
LKW / Dreiseitenkipper	(25t)	P.2.01.0250	160	0,14	0,8	20	17,9	358,4	47,3	946,2
Radlader		D.3.10.0050	50	0,16	0,7	280	5,6	1.568,0	14,8	4.139,5
Straßenfräse		E.7.01.2030	370	0,16	0,9	6	53,3	319,7	140,7	844,0
Schwarzdeckenfertiger		E.3.80.0002	82	0,16	0,8	20	10,5	209,9	27,7	554,2
Tandem - Vibrationswalze		E.8.30.0400	30	0,16	0,8	40	3,8	153,6	10,1	405,5
Explosionsstampfer	(Benzin)	D.8.70.0065	2,7	0,16	1	130	0,4	56,2	1,0	130,9
Doppelvibrationswalze / handgeführt		D.8.21.0045	5	0,16	0,9	325	0,7	234,0	1,9	617,8
							Σ:	22.442,2	Σ:	59.229,9

**Trenchless
Indonesia**
Underground Infrastructure

GSTT

CO₂ Emission – Example conventional method

register of construction equipment (conventional method)

Betriebsdaten	Beschreibung	BGL 2001	Leistung KW	Verbrauch Liter/kWh	Korrektur der Leistung	Betriebszeit gesamt h	Verbrauch Diesel in l pro Stunde	gesamt	CO ₂ Ausstoß in kg kg / h	gesamt
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							Σ:	22.442,2	Σ:	59.229,9

59,23 t

Trenchless
Indonesia

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59,23 t

CO₂ Emission – Example trenchless method

register of construction equipment (trenchless)

Betriebsdaten		Beschreibung	BGL 2001	Leistung KW	Verbrauch Liter/kWh	Korrektur der Leistung	Betriebszeit gesamt h	Verbrauch Diesel in l		CO ₂ Ausstoß in kg	
								pro Stunde	gesamt	kg / h	gesamt
<u>geschlossene Bauweise</u>		Bauzeit ca.	40 Tage								
Stromaggregat - Leistung		(300kVA)	R.0.10.0300	265	0,15	0,6	120	23,9	2.862,0	63,0	7.555,7
Stromaggregat - Stillstand		(300kVA)	R.0.10.0300	265	0,15	0,2	170	8,0	1.351,5	21,0	3.568,0
Hydraulikbagger auf Rädern		(20t)	R.1.01.0100	100	0,15	0,8	208	12,0	2.496,0	31,7	6.589,4
LKW / Muldenkipper		(26t)	P.2.01.0280	200	0,14	0,8	38	22,4	851,2	59,1	2.247,2
LKW / Dreiseitenkipper		(25t)	P.2.01.0280	160	0,14	0,8	42	17,9	752,6	47,3	1.987,0
Radlader			D.3.10.0080	50	0,16	0,7	20	5,6	112,0	14,8	295,7
Doppelvibrationswalze / handgeführt			D.8.21.0045	5	0,16	0,9	5	0,7	3,6	1,9	9,5
								Σ:	8.428,9		Σ: 22.252,4

CO₂ Emission – Example trenchless method

register of construction equipment (trenchless)

Betriebsdaten		Beschreibung	BGL 2001	Leistung KW	Verbrauch Liter/kWh	Korrektur der Leistung	Betriebszeit gesamt h	Verbrauch Diesel in l		CO ₂ Ausstoß in kg	
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								Σ:	8.428,9		Σ: 22.252,4

22,25 t

CO₂ Emission - Example

trenchless method	22,2 tons CO ₂
conventional method	59,2 tons CO ₂

267 % more
CO₂ -Emission!

CO₂ Emission - Example

CO₂ -emissions due to traffic jam, conventional method:
100 cars / duration 15 minutes

(2,48 kg CO₂ / l - 10 l / h fuel consumption)

→ 0,62 t CO₂ (100 cars / 15 min)

→ 2,48 t CO₂ (100 cars / h)

→ 14,88 t CO₂ (2 x 3 h / day)

→ 74,44 t CO₂ (2 x 3 h x 5 days)

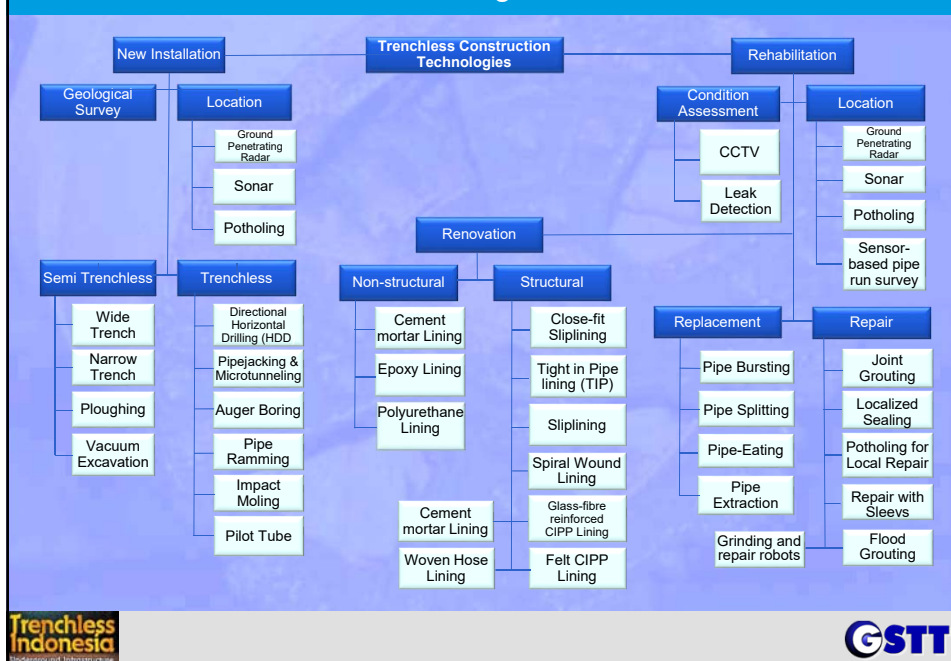
→ **1.041,60 t CO₂ (2 x 3 h x 70 days)**

CO₂ Emission - Example

trenchless method	22,2 tons CO ₂
conventional method	59,2 tons CO ₂ + 1.041,60 tons CO ₂

~ 5000 % more
CO₂ -Emission!

Overall view Trenchless Technologies



Why Trenchless Technology ?!

3 Examples of the plurality of trenchless techniques:

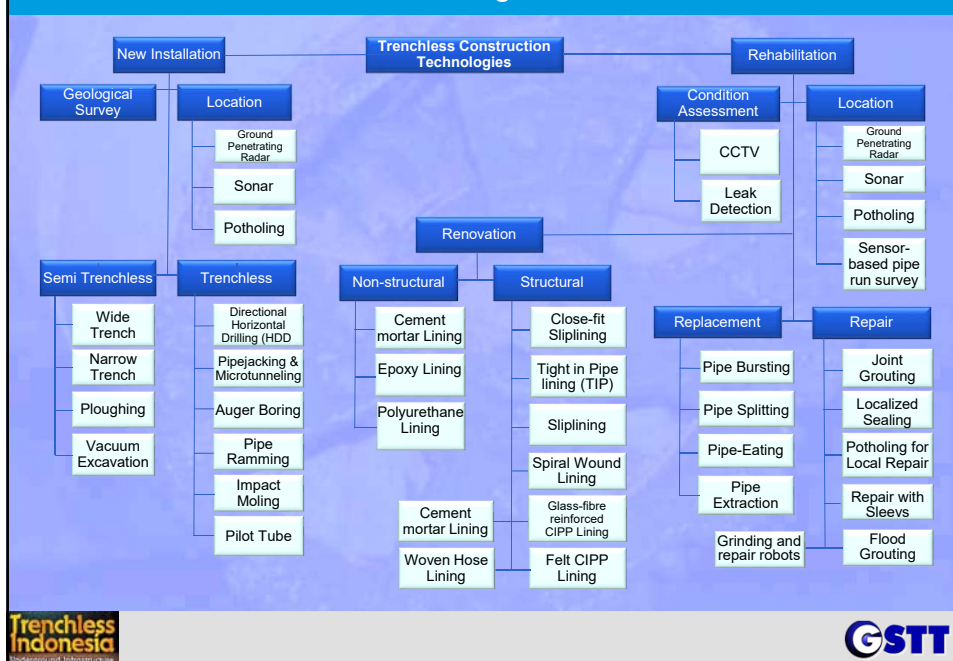
For New Construction:

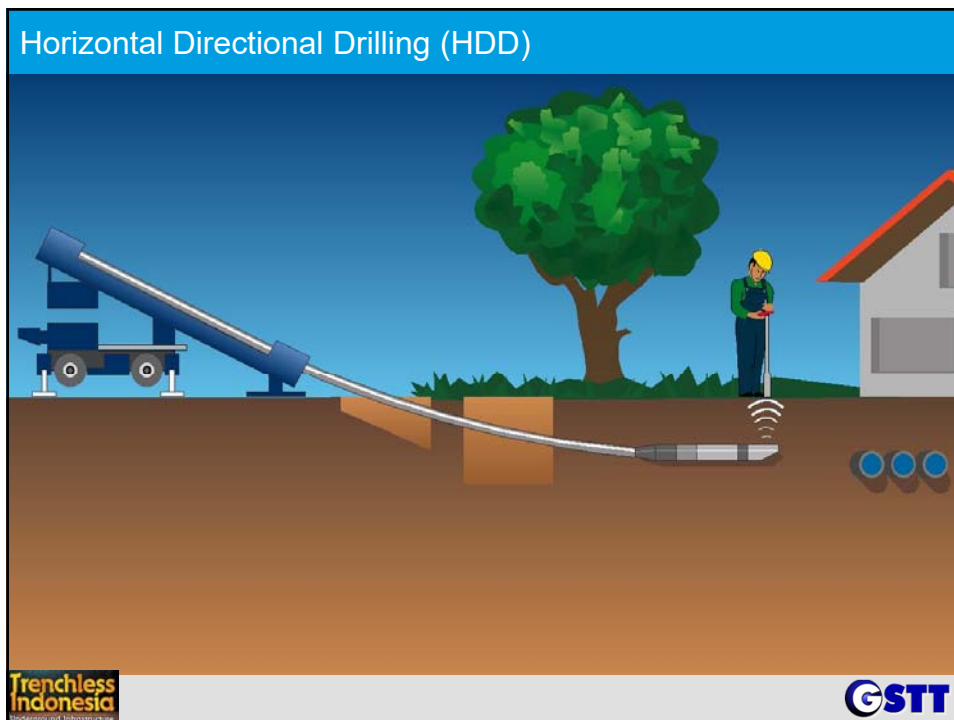
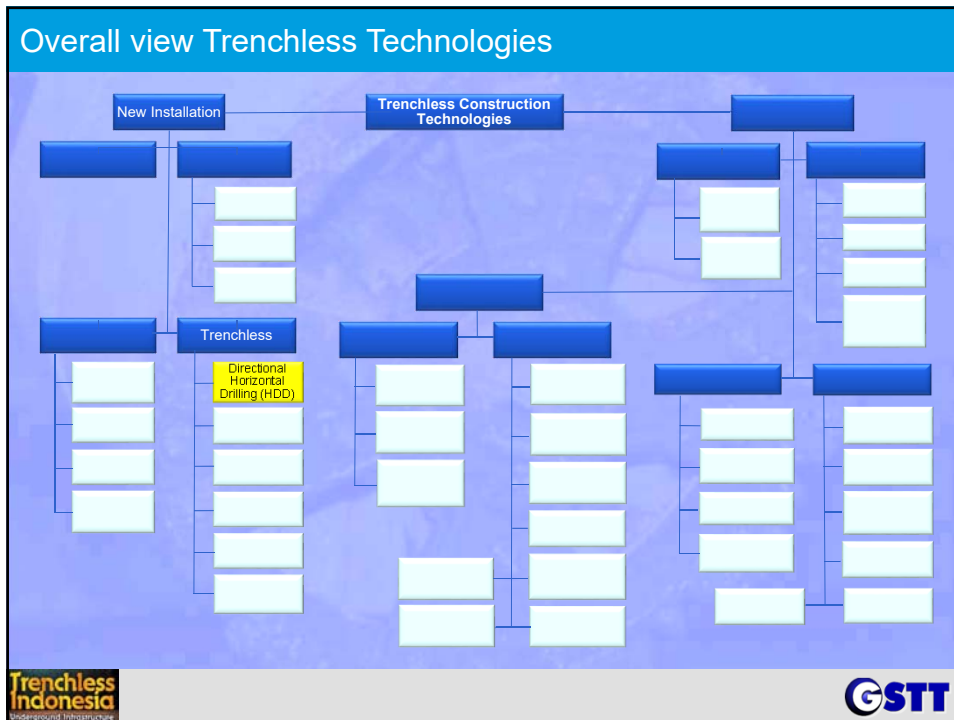
- HDD - Horizontal Directional Drilling (DN 25 – DN 1800)
- Microtunnelling (DN 250 – DN 4200)

For Rehabilitation:

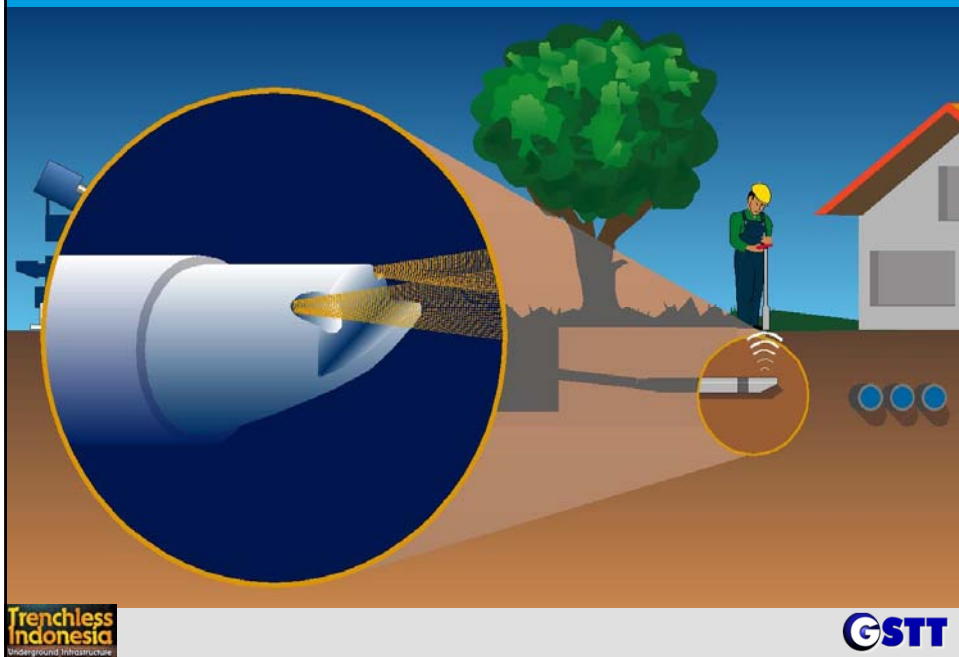
- CIPP - Cured-in-place pipe rehabilitation (DN 50 – DN 1800)

Overall view Trenchless Technologies





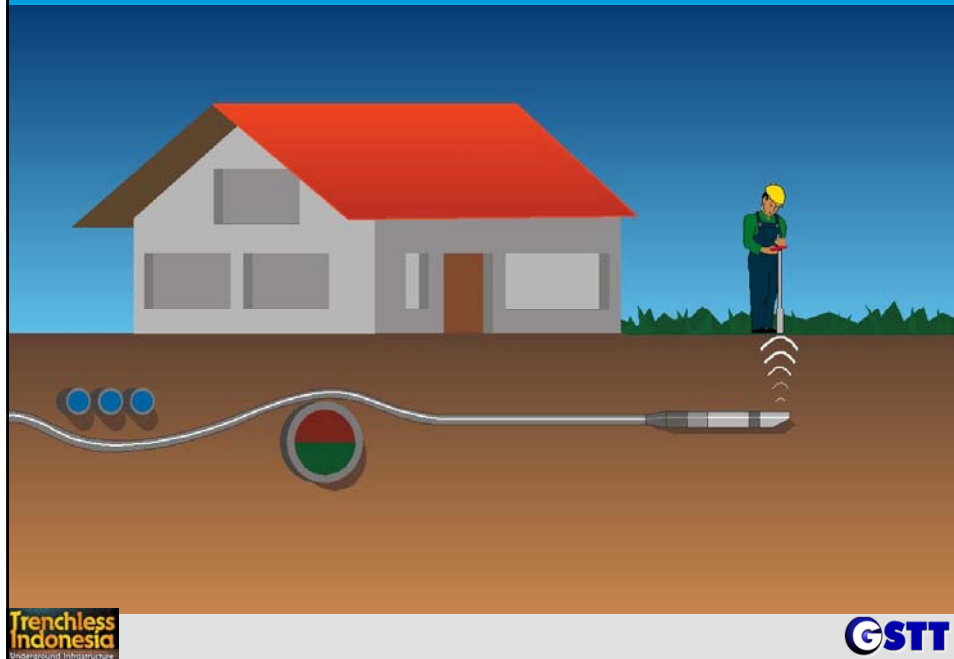
Horizontal Directional Drilling (HDD)



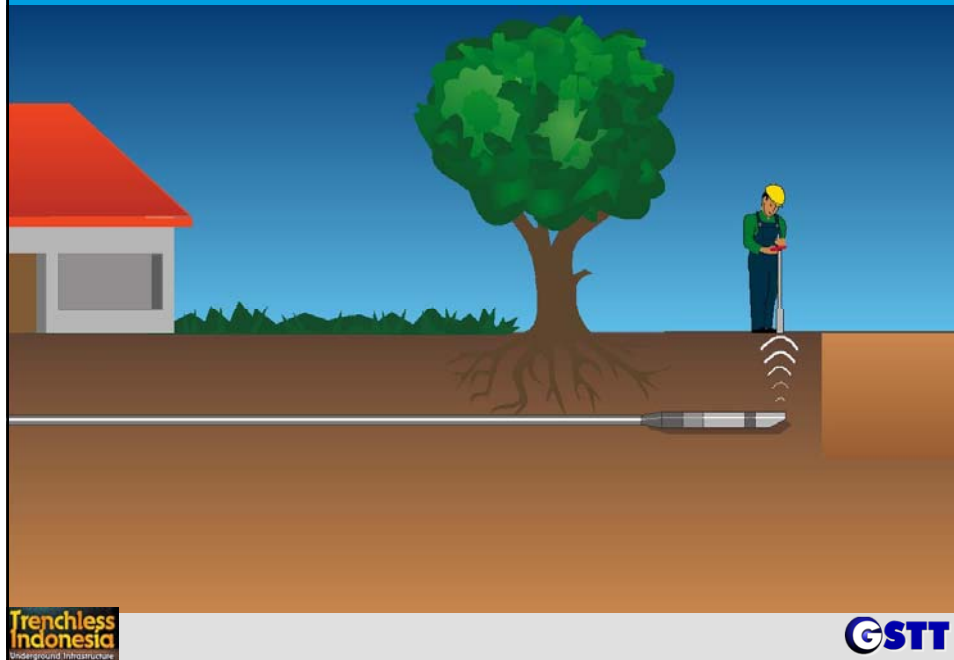
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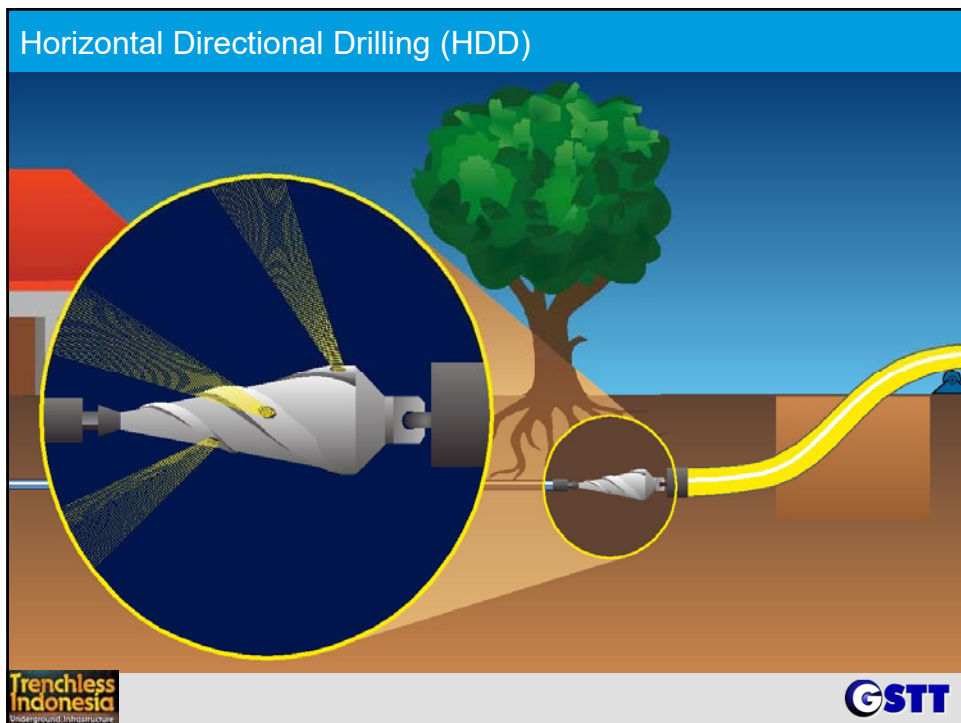
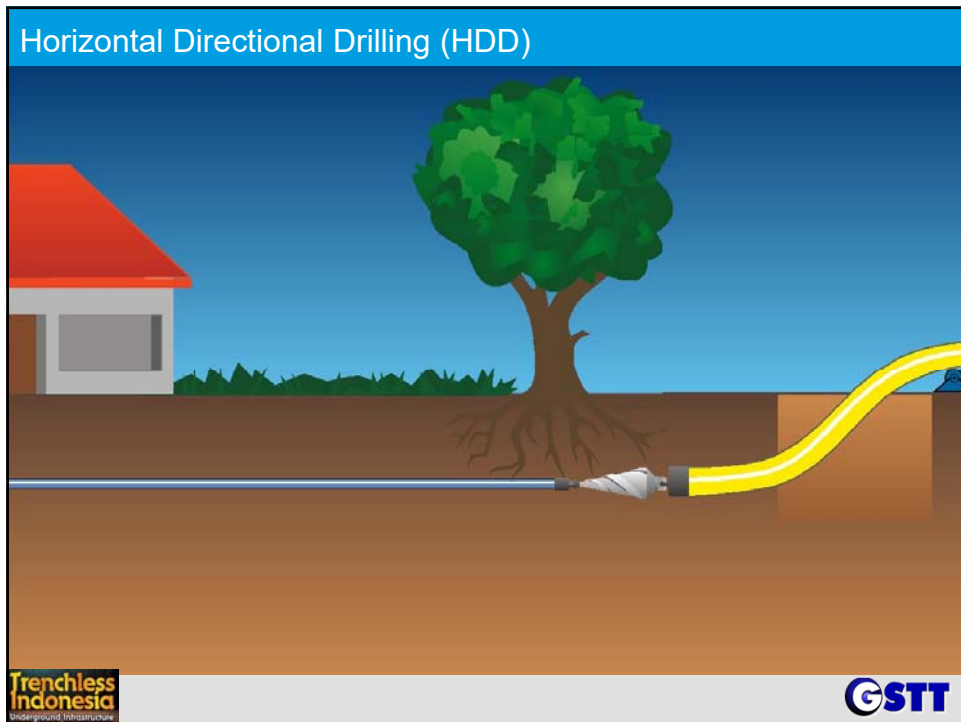


Horizontal Directional Drilling (HDD)

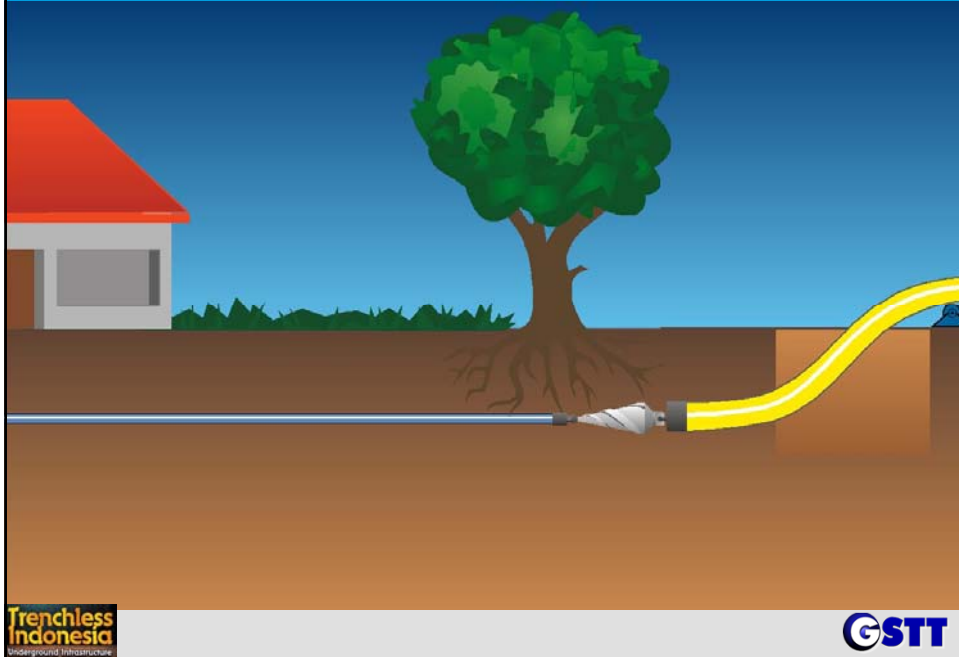


Horizontal Directional Drilling (HDD)

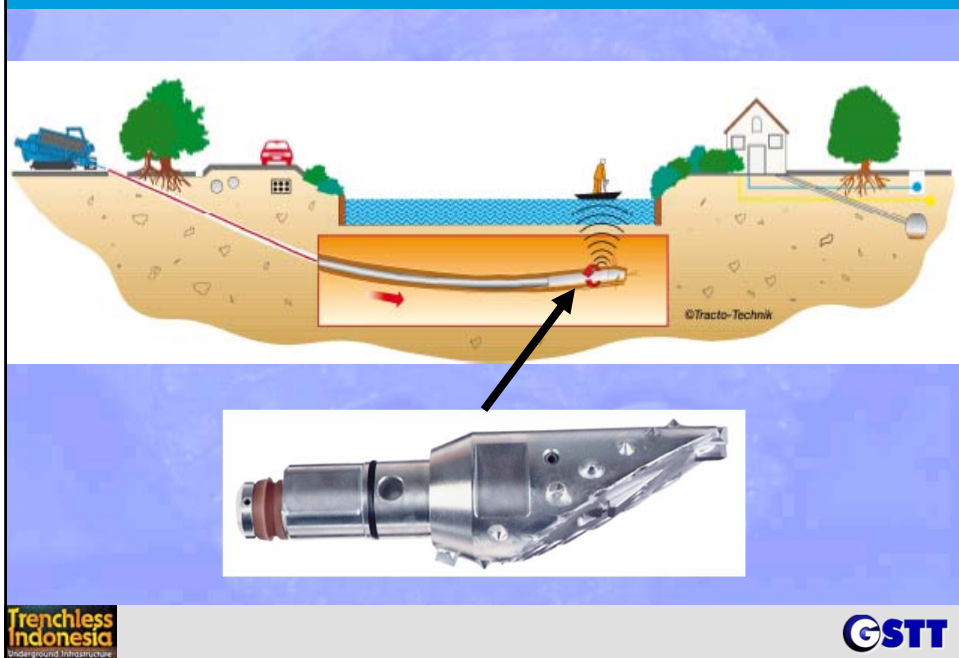




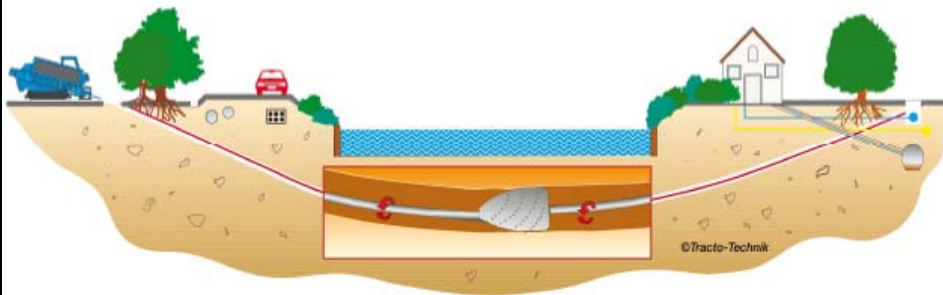
Horizontal Directional Drilling (HDD)



Horizontal Directional Drilling (HDD)



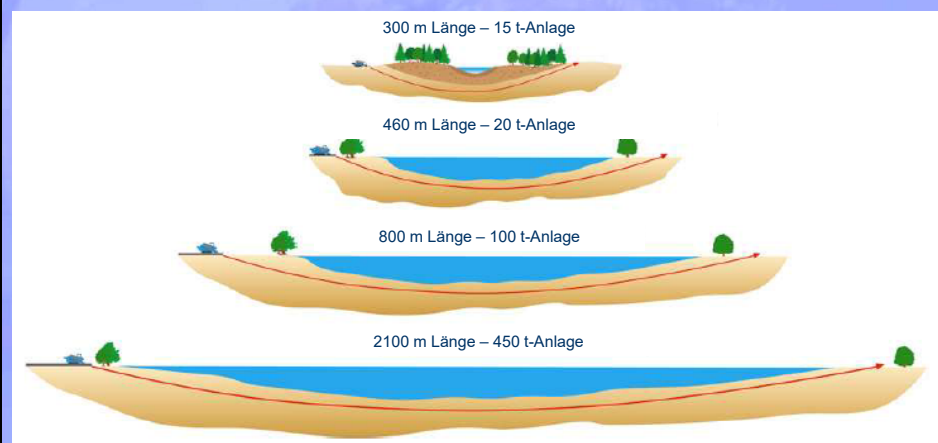
Horizontal Directional Drilling (HDD)



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Horizontal Directional Drilling (HDD)

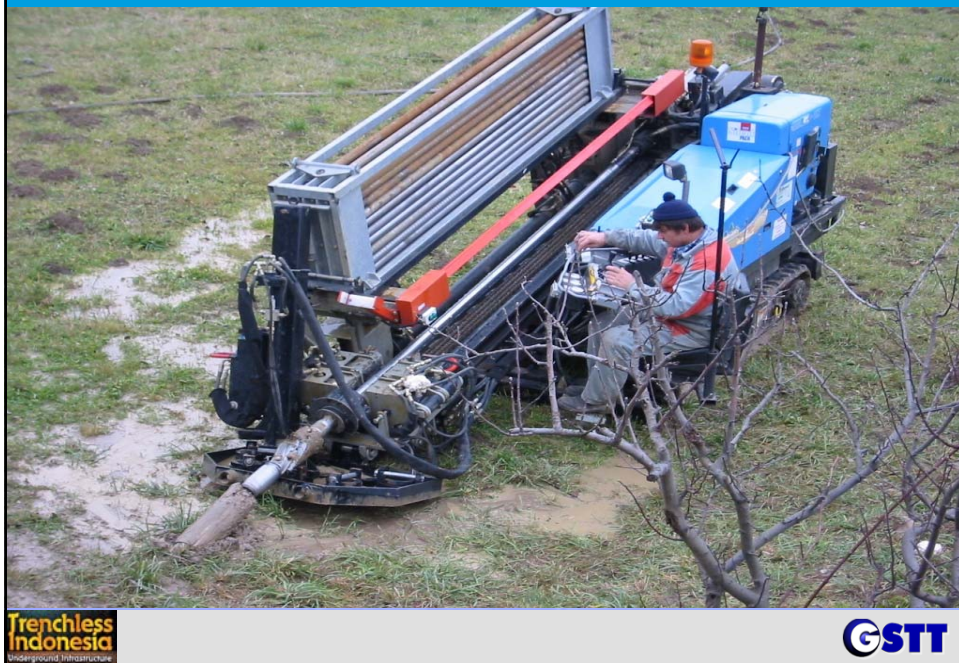


QUELLE: Tracto Technik

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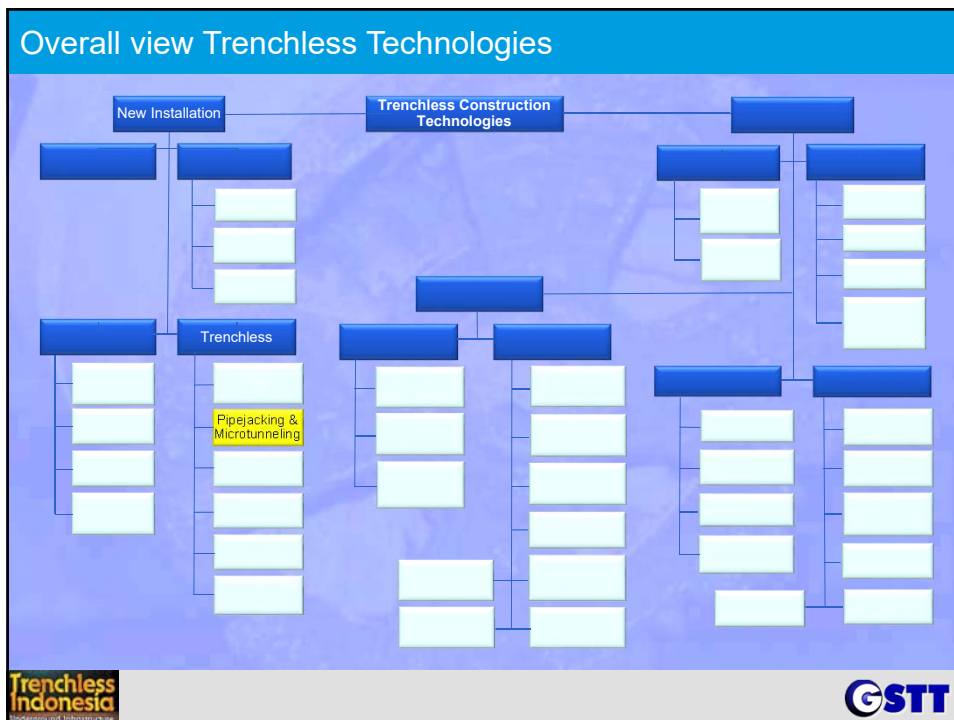
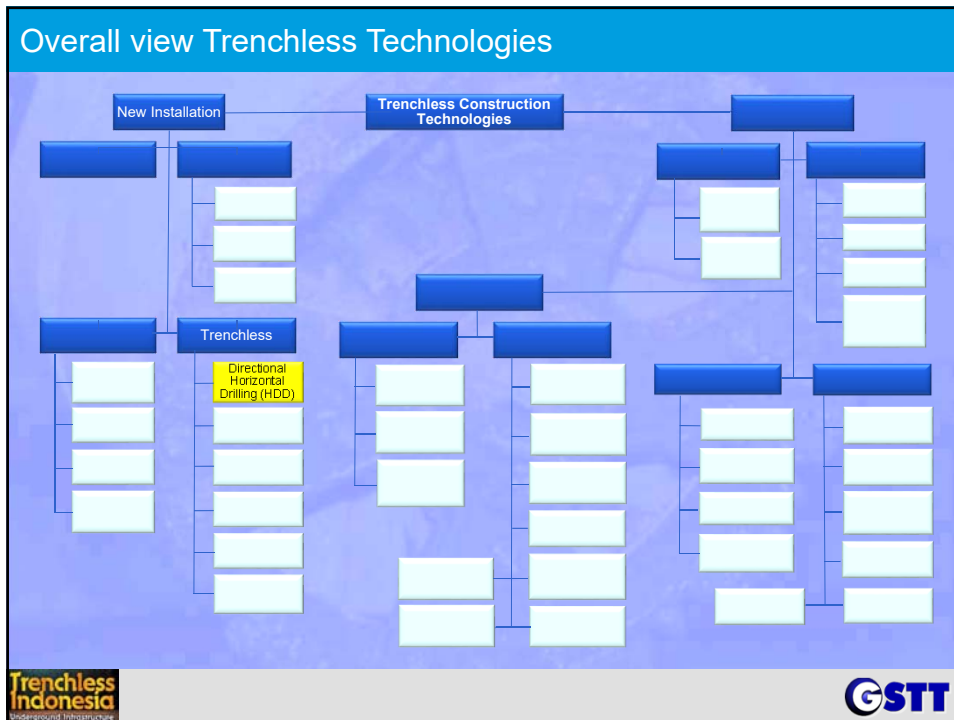
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Horizontal Directional Drilling (HDD)

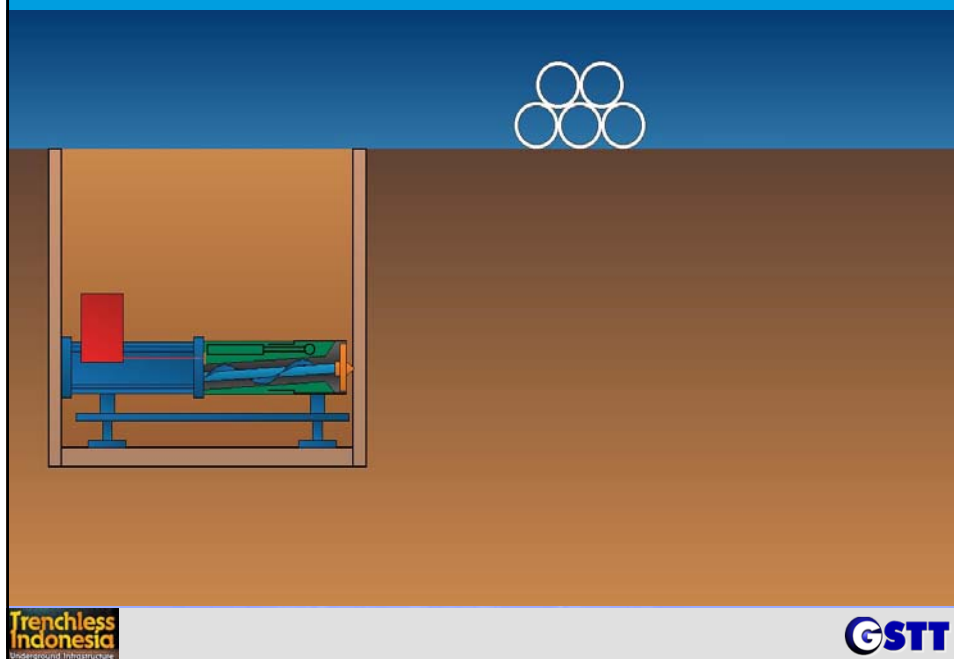


Horizontal Directional Drilling (HDD)

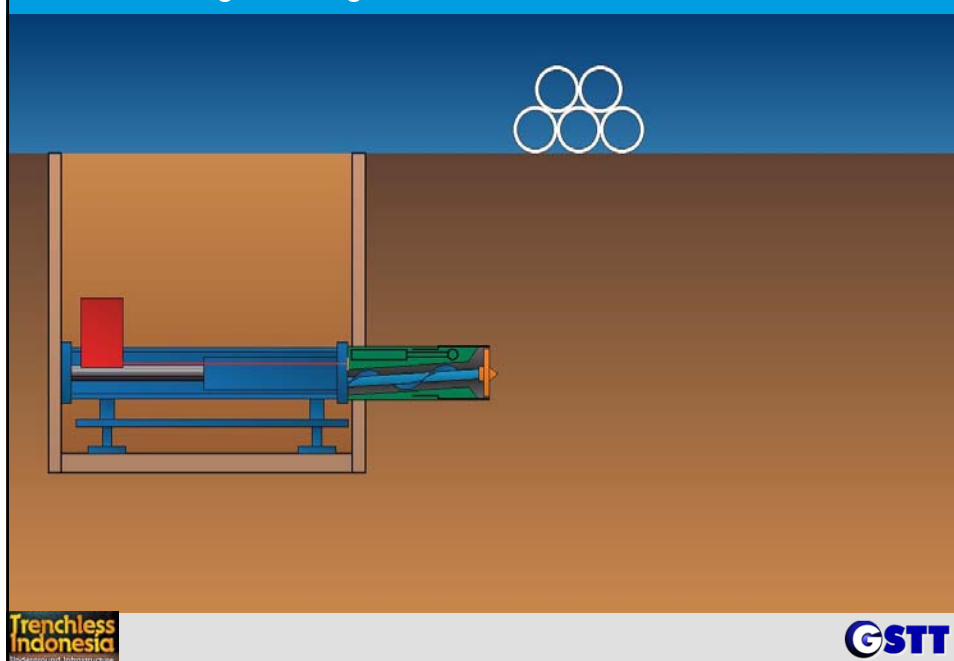




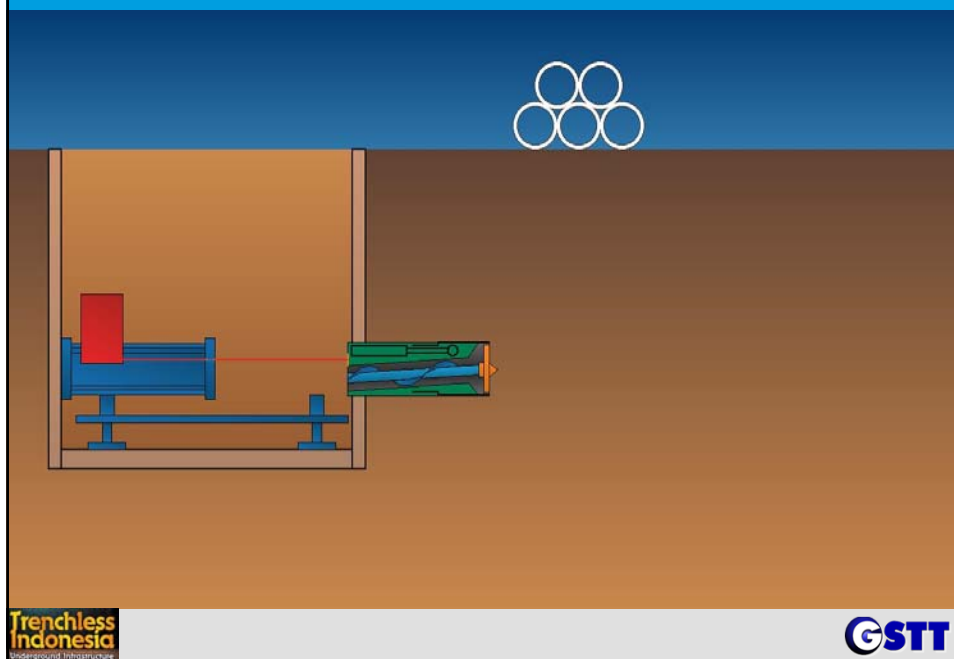
Microtunnelling with auger soil removal



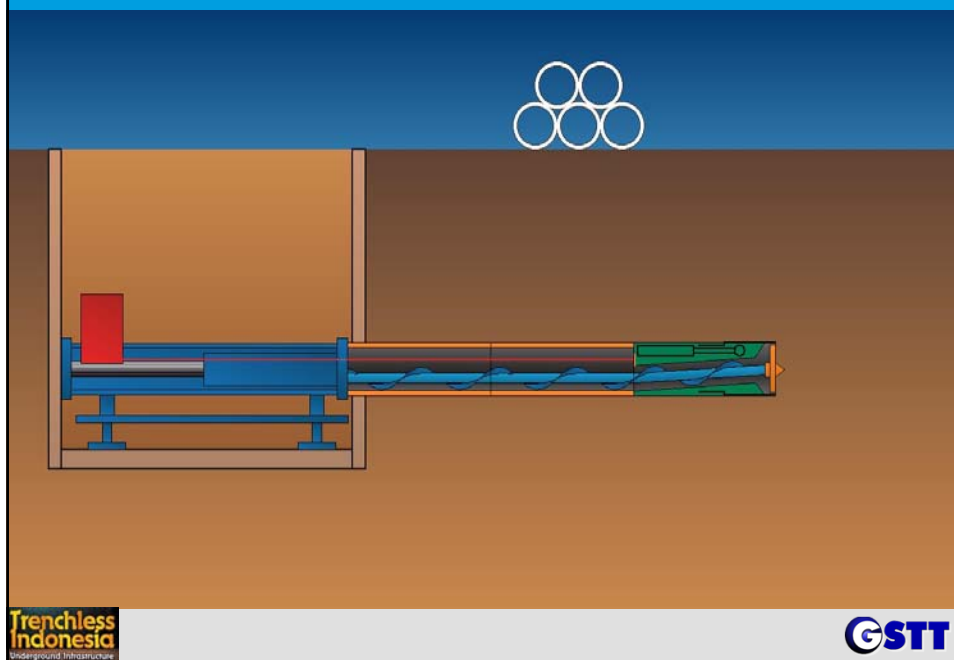
Microtunnelling with auger soil removal

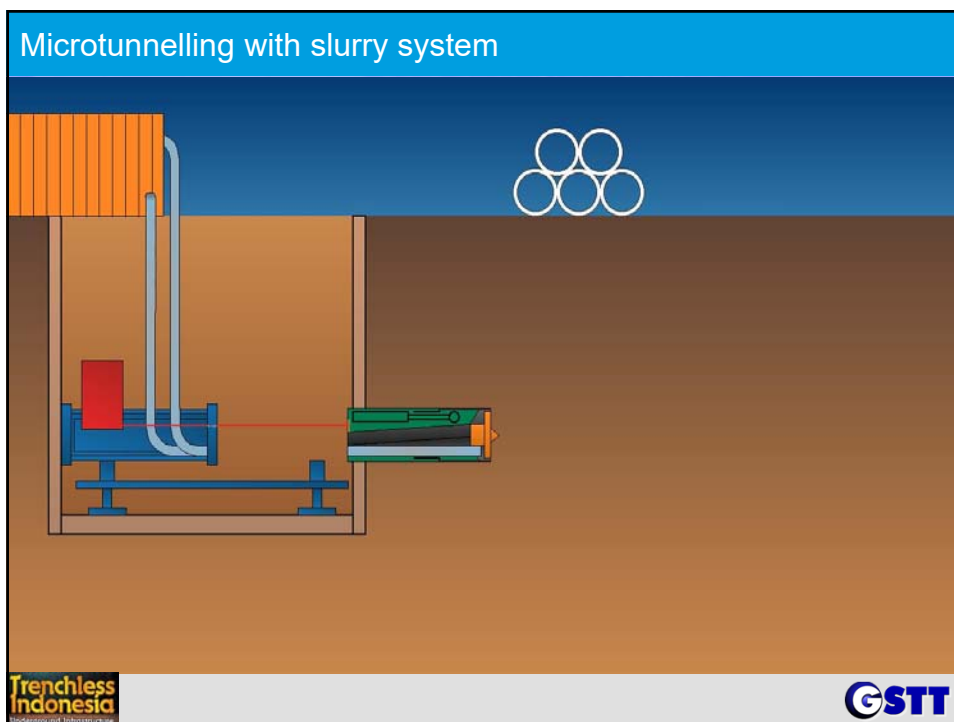
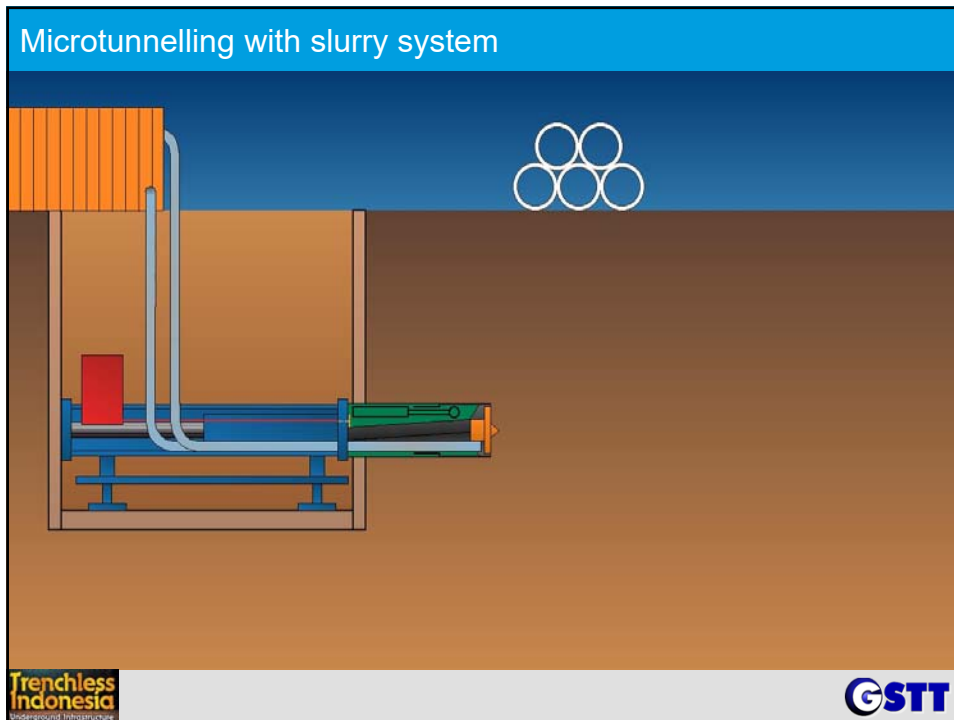


Microtunnelling with auger soil removal

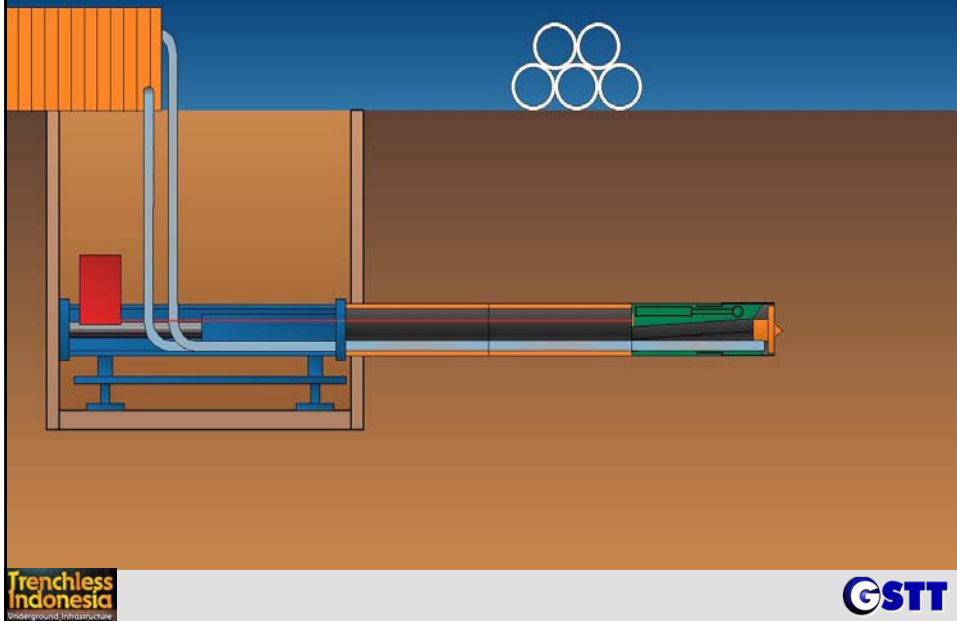


Microtunnelling with auger soil removal



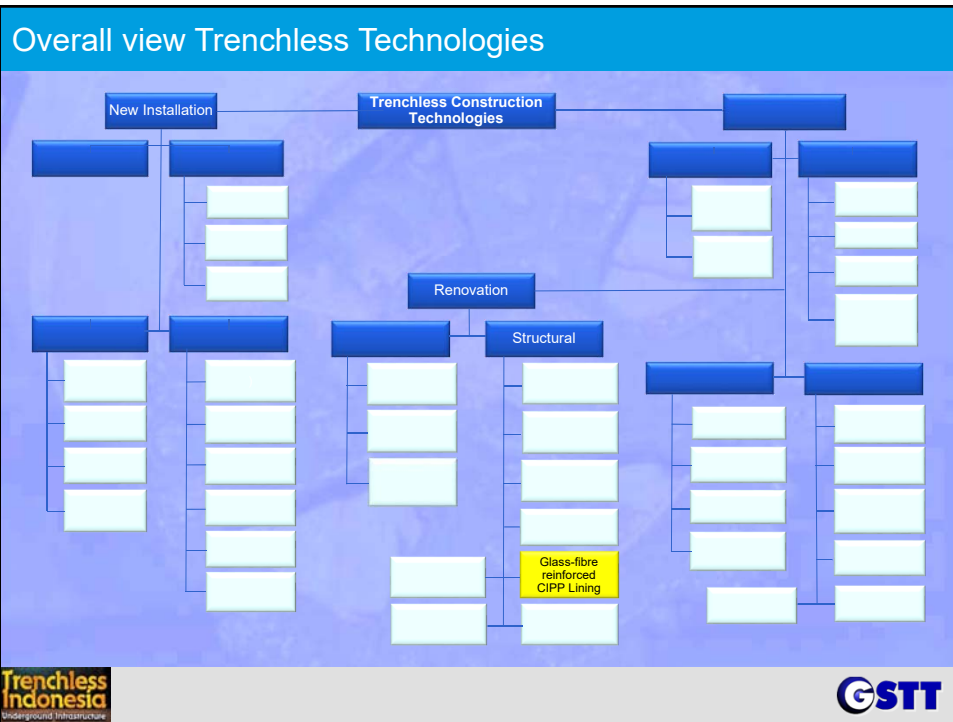
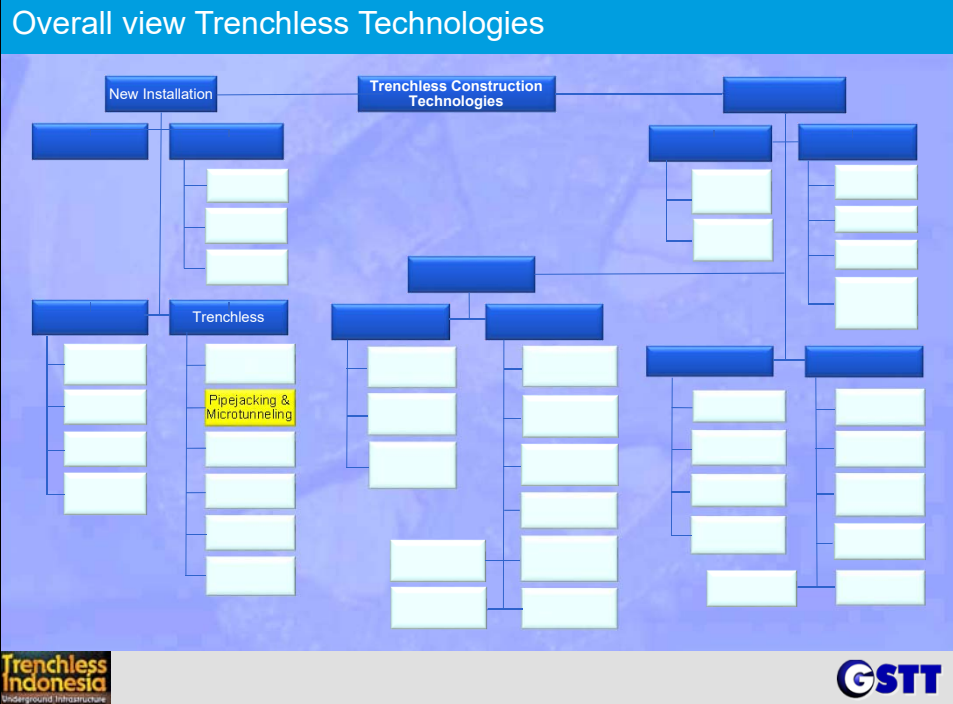


Microtunnelling with slurry system

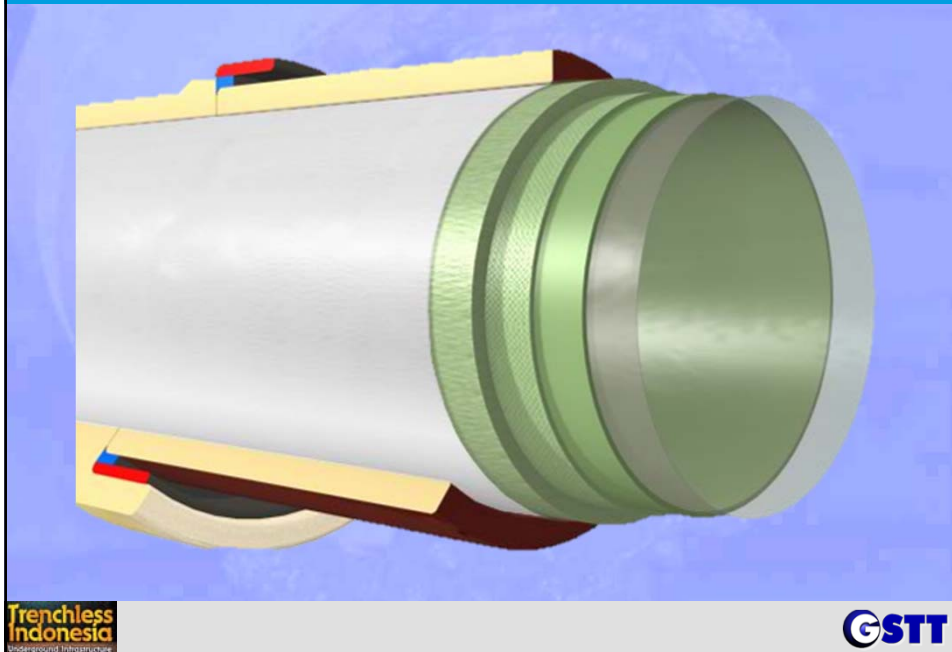


Microtunnelling

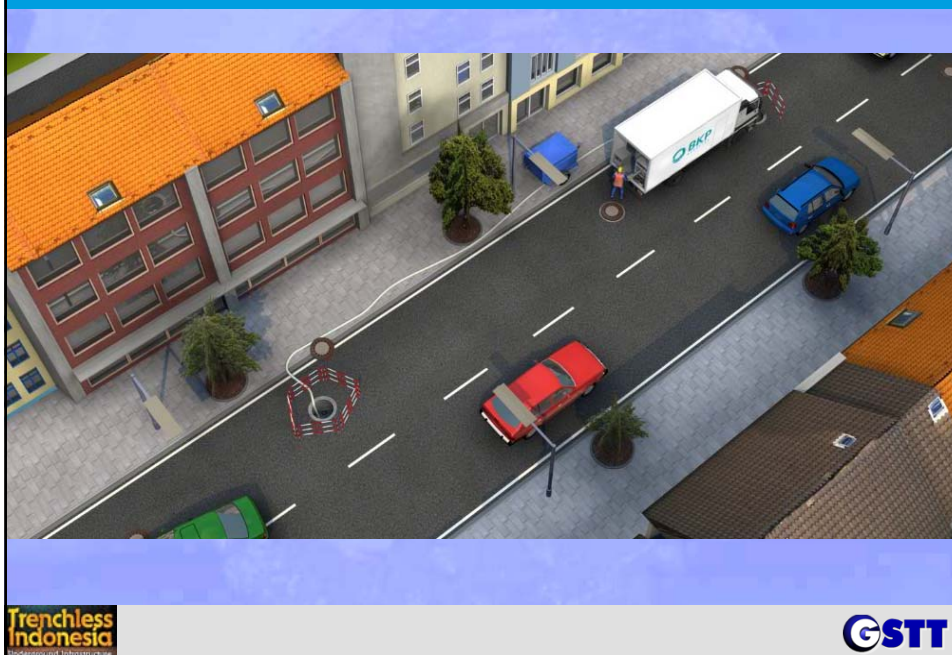




CIPP - Cured-in-place pipe rehabilitation - Glas-Fibre-Liner Design



CIPP - Setup of the building site and preparation works



CIPP - Setup of the building site and preparation works



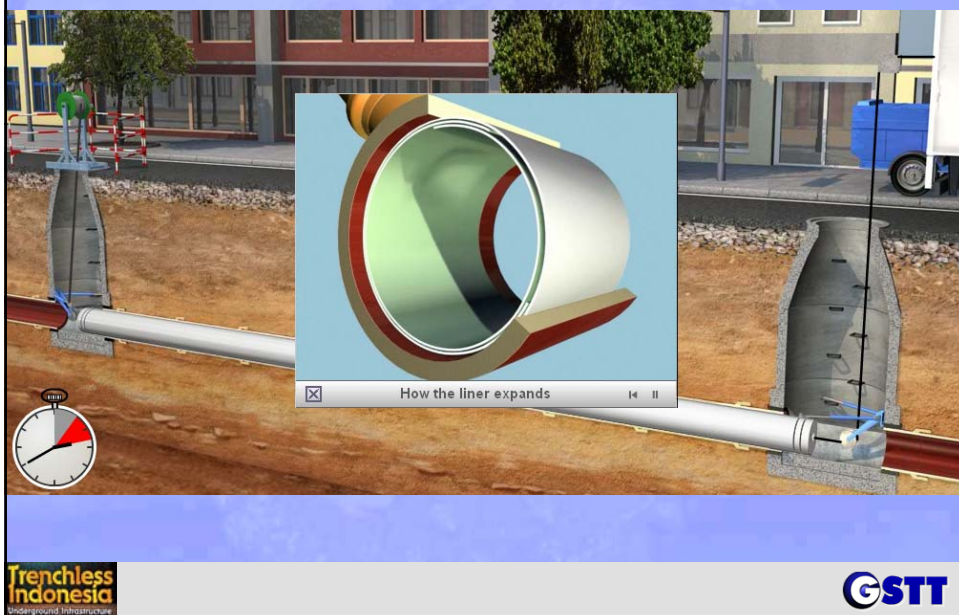
CIPP - Pull-in of the pre-liner



CIPP - Pull-in of the Glas-Fibre-Liner



CIPP - Expansion of the Glas-Fibre-Liner



CIPP - UV-light train



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CIPP - Preparation for curing process



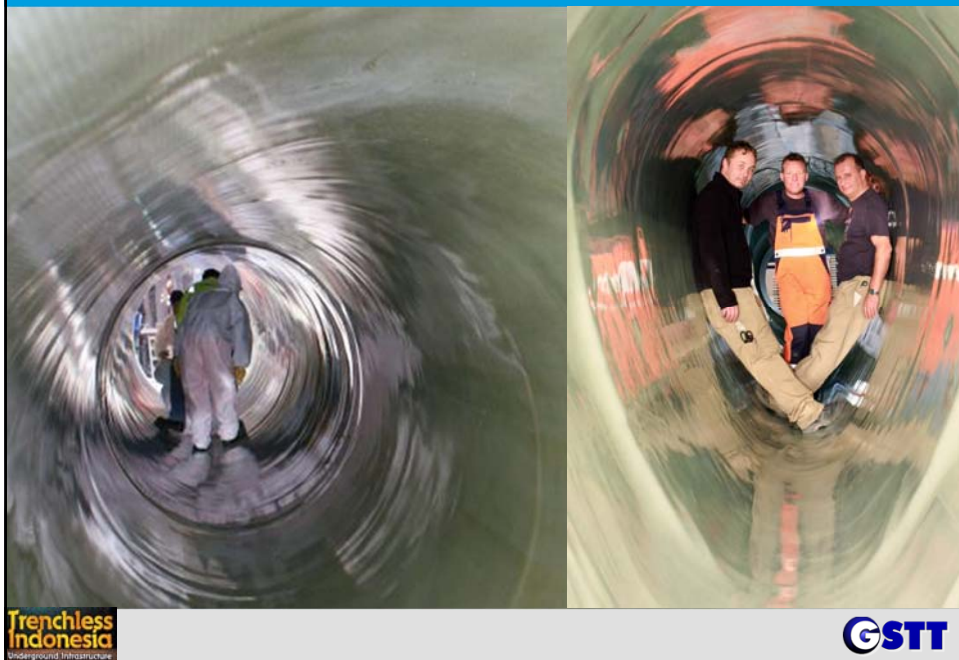
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CIPP - Curing process with UV-light train



CIPP - Cured-in-place pipe rehabilitation



WASSER BERLIN INTERNATIONAL / NO DIG BERLIN 2017



Symposium and Exhibition
26 – 28 March 2019
www.NODIGBERLIN.com
Fairground Berlin

Sitevisiting at 2017-03-30:
approx. 500 visitors visit
approx. 12 construction sites with
Trenchless Technologies

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GSTT – German Society for Trenchless Technology e.V.

Thank you for your attention

Dr.-Ing. Klaus Beyer
Executive Director

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